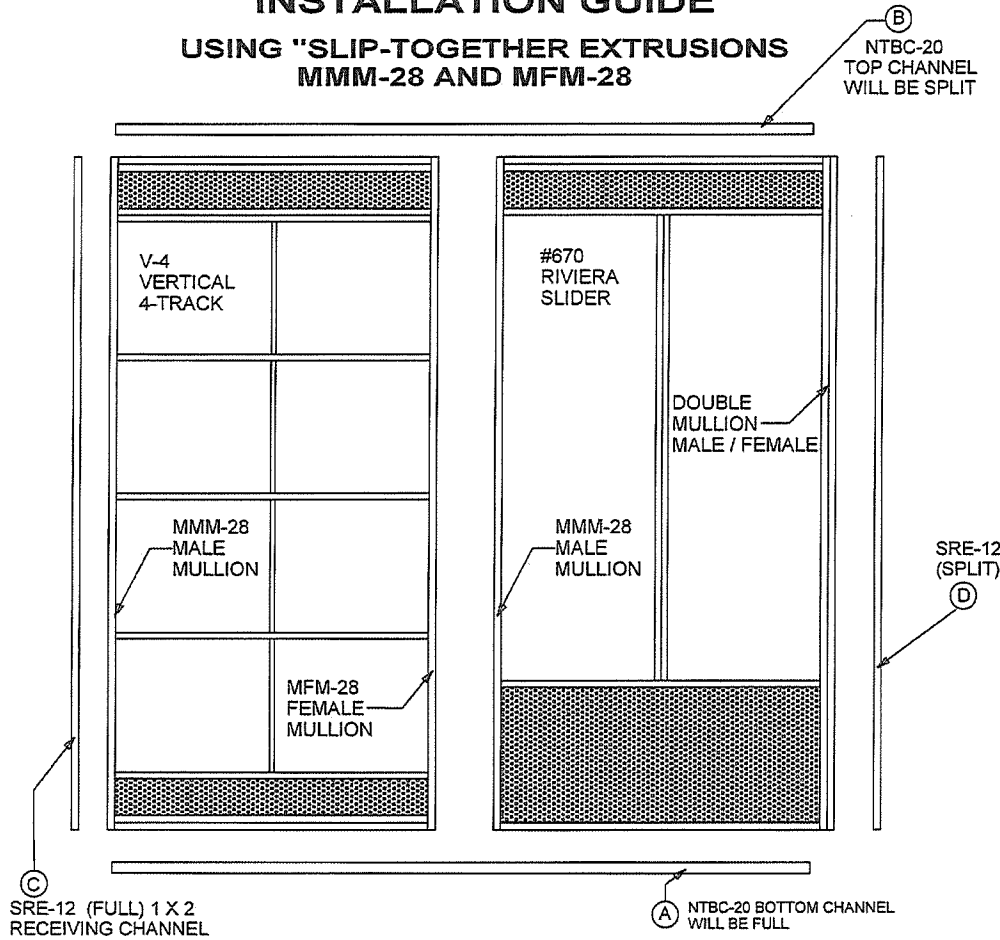


# Styleline

## MODULAR 2" NON-THERMAL FRAME SYSTEM INSTALLATION GUIDE

USING "SLIP-TOGETHER EXTRUSIONS  
MMM-28 AND MFM-28



### INSTALLATION INSTRUCTIONS:

These frames are best suited for installing under an existing header and between existing posts.

1. Measure the distance between posts at the floor and cut base channel to length. Install the base channel using the lags or concrete anchors.
2. Measure the distance between posts at the top and cut one half of the split top channel to length. Fasten to the underside of the beam using lags.
3. Measure the distance between the top and the bottom channel. Cut the full receiving channel "C". Fasten the cut receiving channel to the post using lags every 16". The Full side receiving channel can rest inside the Base Channel.
4. On the opposite post, repeat Step 3. fastening one half of the split receiving channel (D) to the post. This side must rest on top of the Base Channel so measure from the top of the Base Channel to the bottom of the Top Channel.
5. Install the first modular frame by slipping the Male Mullion into the (FULL) receiving channel at the post. Attach with self-tapping screws.
6. After all frames are in place, cut and install the remaining halves of the top cap and receiving channels using self-tapping screws.

### PARTS DESCRIPTION:

- |                                   |   |                                      |  |
|-----------------------------------|---|--------------------------------------|--|
| (A) NTBC-20 (FULL) BOTTOM CHANNEL |  | (C) SRE-12 (FULL) RECEIVING CHANNEL  |  |
| (B) NTBC-20 (SPLIT) TOP CHANNEL   |  | (D) SRE-12 (SPLIT) RECEIVING CHANNEL |  |